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## Crystal structure and magnetic properties of $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$ compounds

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**Abstract.** A series of  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$  ( $x = 0.011\text{--}0.034$ ,  $y = 0\text{--}0.393$ ) samples have been prepared. Single-phase samples assigned as 3:29 compounds with the monoclinic lattice are obtained in the following composition regions:  $x = 0.011$ ,  $0 \leq y \leq 0.307$ ;  $x = 0.022$ ,  $0 \leq y \leq 0.313$ ; and  $x = 0.034$ ,  $0 \leq y \leq 0.393$ . The solid-solution limit of cobalt in  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$  increases with the Ti content. The cell parameters  $a$ ,  $b$  and  $c$  show anisotropic decreases with the Co content, i.e.  $a$  and  $b$  decrease significantly and  $c$  decreases slightly in the composition range investigated. The Curie temperature is increased by the substitution of Co for Fe in  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$ . The saturation magnetization first increases and then decreases with the Co content. The dependence of the intrinsic magnetic properties of  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$  on the Co and Ti contents is presented. The compounds exhibit an easy-magnetization direction on the  $a$ – $b$  plane corresponding to the  $\text{CaCu}_5$ -type structure at room temperature. The anisotropy field  $H_a$  of  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$  is decreased and the magnetocrystalline anisotropy constant  $K_1$  is increased by the substitution of Co for Fe. No spin reorientation is observed in the alternating-current susceptibility measurement between 77 K and the Curie temperature.

### 1. Introduction

The novel rare-earth iron intermetallic compounds  $\text{R}_3(\text{Fe}, \text{M})_{29}$  ( $\text{R} = \text{Ce}, \text{Pr}, \text{Nd}, \text{Sm}, \text{Gd}, \text{Tb}, \text{Dy}$  and  $\text{Y}$ ;  $\text{M} = \text{Ti}, \text{V}, \text{Cr}, \text{Mn}, \text{Nb}$  and  $\text{Mo}$ ) and their nitrides have attracted considerable attention [1–14] since the discovery of  $\text{R}_2(\text{Fe}, \text{V})_{17}$  ( $\text{R} = \text{Y}, \text{Nd}, \text{Sm}$  and  $\text{Gd}$ ) with a 2:17 superstructure and  $\text{Nd}_2(\text{Fe}, \text{Ti})_{19}$  [15–17]. X-ray and neutron diffraction investigations established that the precise stoichiometry of  $\text{Nd}_2(\text{Fe}, \text{Ti})_{19}$  should be  $\text{Nd}_3(\text{Fe}, \text{Ti})_{29}$  with a monoclinic symmetry, and  $\text{Nd}_3(\text{Fe}, \text{Ti})_{29}$  is a derivative of a  $\text{CaCu}_5$ -type compound [17–19]. In our previous work we investigated the phase relation of the Gd–Fe–Ti ternary system at 1373 K, and the crystal structure and magnetic properties of  $\text{Gd}_3(\text{Fe}_{1-x}\text{Ti}_x)_{29}$  compounds [20, 21].  $\text{Gd}_3(\text{Fe}_{1-x}\text{Ti}_x)_{29}$  compounds are stable exclusively at high temperature with  $x = 0.011\text{--}0.034$  and exhibit a planar magnetocrystalline anisotropy. Extensive

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investigations on 2:17 compounds reveal that most of the Fe-based 2:17 compounds are of easy-plane magnetocrystalline anisotropy, while the magnetocrystalline anisotropies of 2:17 compounds containing a mixture of cobalt and iron can be easy-axis ones [22]. It was reported that the magnetocrystalline anisotropy of  $\text{La}_2(\text{Co}, \text{Ti})_{17}$  changes from easy axis to easy plane after a certain amount of cobalt is substituted for with iron [23]. Studying improvement of the magnetocrystalline anisotropy is of significance not only for a fundamental understanding but also for the potential applications of the materials. In this work we try to use cobalt to substitute for some of the iron in  $\text{Gd}_3(\text{Fe}_{1-x}\text{Ti}_x)_{29}$  ( $x = 0.011, 0.022$  and  $0.034$ ) in order to change the easy-magnetization direction of the 3:29 compounds from easy plane to easy axis.

## 2. Experimental procedure

A mixture with appropriate proportions of metallic gadolinium, iron, cobalt and titanium with a high purity of at least 99.9% was melted by arc melting under a high-purity argon atmosphere in a water-cooled copper hearth, and remelted several times to ensure a full homogenization. Subsequently the samples were wrapped in tantalum foil and annealed at 1373 K for four days in an evacuated quartz tube; this was followed by quenching of the samples in ice-water. The samples were first characterized by powder x-ray diffraction (XRD) using a four-layer monochromatic focusing transmission Guinier–de Wolff camera with  $\text{Co K}\alpha$  radiation.

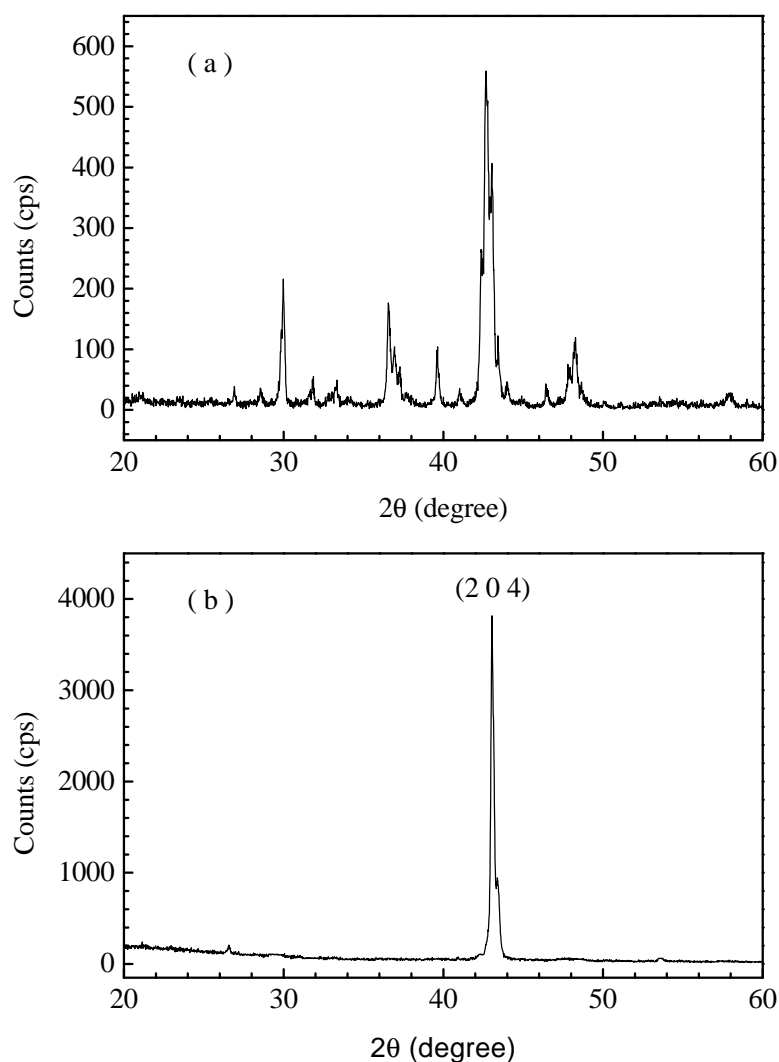
The single-phase quality of the samples was examined by means of both thermomagnetic analysis (TMA) and x-ray diffraction. The XRD experiment was carried out using a Rigaku model D/max-2400 diffractometer with  $\text{Cu K}\alpha$  radiation and a graphite monochromator. The XRD data from  $2\theta = 10^\circ$  to  $100^\circ$  were collected in a step-scan mode with a step of  $2\theta = 0.02^\circ$  and a sampling time of 2 s per step. The TMA was carried out in a low field of about 0.04 T from room temperature to above the Curie temperature ( $T_C$ ) using a vibrating-sample magnetometer (VSM). The ac susceptibility ( $\chi_{ac}$ ) of the samples between 77 K and the Curie temperature was measured by a permeameter at a frequency of 320 Hz in a magnetic field of about  $4.0 \times 10^{-4}$  T. The magnetization of the samples was determined using an extracting-sample magnetometer (ESM) in magnetic fields up to 65 kOe at 1.5 K.

## 3. Results and discussion

### 3.1. The stability and crystal structure of $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$

Figure 1(a) shows a typical XRD pattern of single-phase  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$ . The XRD pattern can be indexed with respect to a monoclinic lattice with lattice parameters close to those reported for the 3:29 compounds [1–14]. XRD and TMA revealed that single-phase samples of  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$  were obtained in the following composition ranges:  $x = 0.011, 0 \leq y \leq 0.307$ ;  $x = 0.022, 0 \leq y \leq 0.313$ ; and  $x = 0.034, 0 \leq y \leq 0.393$ . A mixture of monoclinic 3:29 phase, rhombohedral 2:17 phase and  $\alpha$ -Fe was revealed by XRD in the samples with:  $x = 0.011, 0.307 < y < 0.322$ ;  $x = 0.022, 0.313 < y < 0.393$ ; and  $x = 0.034, 0.393 < y < 0.447$ . The rhombohedral 2:17 phase coexists with  $\alpha$ -Fe in the following composition ranges:  $x = 0.011, 0.322 < y \leq 0.989$ ;  $x = 0.022, 0.393 < y \leq 0.978$ ; and  $x = 0.034, 0.447 < y \leq 0.966$ . Therefore, the amount of Co substitution for Fe in the 3:29 phase increases with Ti content. However, we failed to prepare the  $\text{Gd}_3(\text{Co}_{1-x}\text{Ti}_x)_{29}$  compound for  $x = 0.011$ – $0.060$  under the present synthesis conditions.

The composition dependence of the cell parameters of  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$  is shown

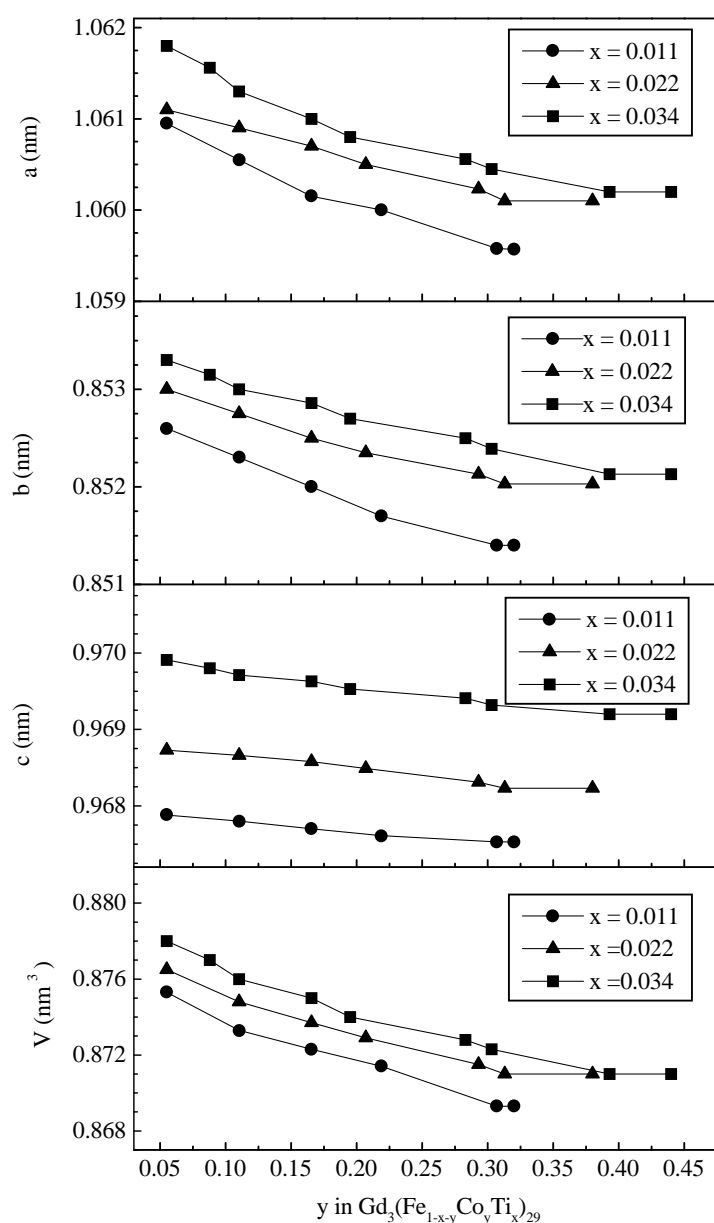


**Figure 1.** X-ray diffraction patterns of  $Gd_3(Fe_{1-x-y}Co_yTi_x)_{29}$  ( $x = 0.034$ ,  $y = 0.195$ ). (a) Annealed and (b) field-aligned samples.

in figure 2. At a fixed Ti content, the lattice parameters  $a$  and  $b$  decrease strongly with the Co content, while  $c$  decreases slightly. The anisotropic decreases of the cell parameters could be attributed to the metallic radius of Co being smaller than that of Fe on the one hand and a possible preferential substitution of Co for Fe on the other hand.

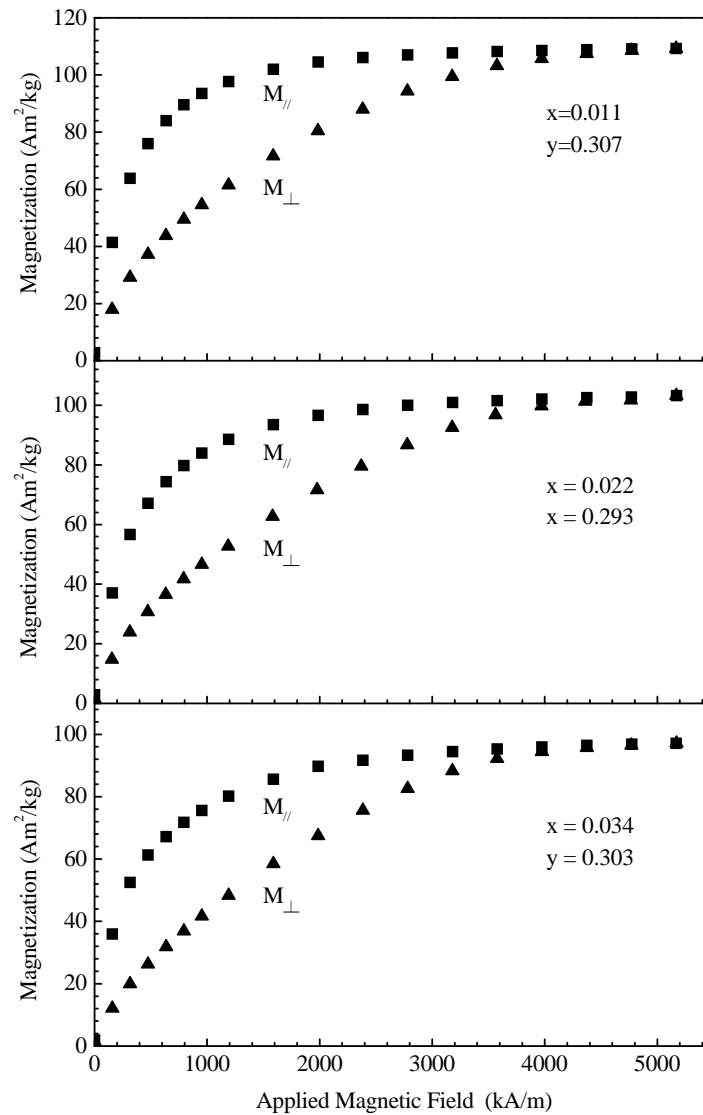
### 3.2. Magnetic properties

Finely powdered particles of a sample were mixed with epoxy resin and filled into a cylindrical tube, which was connected to a motor driving it to spin in an applied magnetic field of about 1.2 T with the cylindrical axis perpendicular to the applied field until the epoxy resin solidified. The magnetization ( $M_{\perp}$ ) along the hard-magnetization direction (HMD) was measured by



**Figure 2.** The dependences of the cell parameters of  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$  on the Co and Ti contents.

applying a magnetic field parallel to the cylindrical axis of the tube. A field-aligned specimen of a semi-disc shape with the aligning field parallel to the disc plane was prepared to examine the easy-magnetization direction (EMD) of the sample by means of XRD. The magnetization ( $M_{\parallel}$ ) along the EMD was determined for free powdered particles of a sample, i.e. the fine particles are free to reorient in an applied magnetic field. The magnetization curves at 1.5 K of the field-aligned and fine free particles of  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$  are shown in figure 3. By plotting  $\Delta M = M_{\parallel} - M_{\perp}$  versus  $B$  and linearly extrapolating  $\Delta M$  to zero, the anisotropy field,

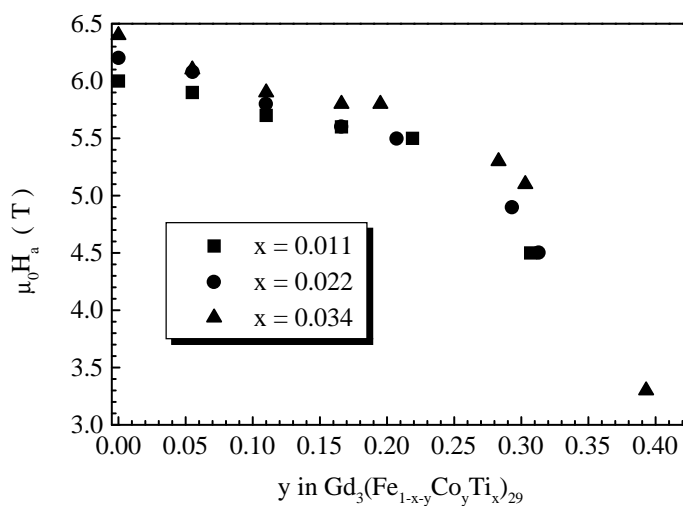


**Figure 3.** The field dependences of the magnetization at 1.5 K along the easy- ( $M_{\parallel}$ ) and the hard- ( $M_{\perp}$ ) magnetization directions of  $Gd_3(Fe_{1-x-y}Co_yTi_x)_{29}$ .

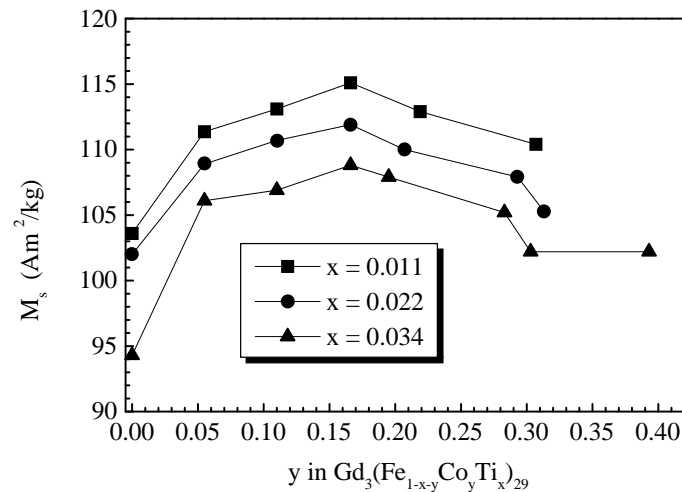
$\mu_0 H_a$ , can be estimated; the values are listed in table 1. The XRD pattern of the field-aligned sample shows that the (204) peak, which is equivalent to the (0010) peak in the hexagonal  $CaCu_5$  structure, is enhanced for all  $Gd_3(Fe_{1-x-y}Co_yTi_x)_{29}$  as shown in figure 1(b). Since the aligning magnetic field is parallel to the disc plane of the specimen, figure 1(b) indicates that the (204) direction is the hard-magnetization direction, i.e. the easy-magnetization direction of the compounds is on the  $a$ - $b$  plane with respect to the  $CaCu_5$ -type structure. Figure 4 shows the dependence of the anisotropy field of  $Gd_3(Fe_{1-x-y}Co_yTi_x)_{29}$  on  $y$  (Co content) and  $x$  (Ti content). Since the orbital momentum of gadolinium is zero, the magnetocrystalline anisotropy essentially originates from the (Fe, Co) sublattice. Figure 4 reveals that the anisotropy field first decreases slightly and then rapidly when  $y > 0.25$ .

**Table 1.** The intrinsic magnetic parameters of  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$ .

|             |             | $\mu_0 H_a$ (T) | $M_s$ ( $\text{A m}^2 \text{kg}^{-1}$ ) | $\mu_s$ ( $\mu_B/\text{f.u.}$ ) | $\mu_{\text{Fe,Co}}$ ( $\mu_B$ ) | $K_1$ ( $\text{J mol}^{-1}$ ) | $T_C$ (K) |
|-------------|-------------|-----------------|---|---------------------------------|----------------------------------|-------------------------------|-----------|
| $x = 0.011$ | $y = 0.000$ | 6.0             | 103.6                                   | 38.8                            | 2.08                             | -324.6                        | 517       |
|             | $y = 0.055$ | 5.9             | 111.4                                   | 41.8                            | 2.19                             | -343.6                        | 613       |
|             | $y = 0.110$ | 5.7             | 113.1                                   | 42.5                            | 2.21                             | -336.7                        | 678       |
|             | $y = 0.166$ | 5.6             | 115.1                                   | 43.4                            | 2.25                             | -336.6                        | 739       |
|             | $y = 0.219$ | 5.5             | 112.9                                   | 42.6                            | 2.22                             | -324.3                        | 813       |
|             | $y = 0.307$ | 4.5             | 110.4                                   | 41.8                            | 2.19                             | -259.4                        | 885       |
| $x = 0.022$ | $y = 0.000$ | 6.2             | 102.0                                   | 38.1                            | 2.08                             | -329.8                        | 527       |
|             | $y = 0.055$ | 6.1             | 108.9                                   | 40.8                            | 2.18                             | -345.8                        | 620       |
|             | $y = 0.110$ | 5.8             | 110.7                                   | 41.5                            | 2.20                             | -335.3                        | 691       |
|             | $y = 0.166$ | 5.6             | 111.9                                   | 42.1                            | 2.23                             | -327.3                        | 747       |
|             | $y = 0.207$ | 5.5             | 110.0                                   | 41.5                            | 2.20                             | -316.0                        | 807       |
|             | $y = 0.293$ | 4.9             | 107.9                                   | 40.8                            | 2.18                             | -276.1                        | 850       |
|             | $y = 0.313$ | 4.5             | 105.3                                   | 39.9                            | 2.15                             | -247.5                        | 886       |
| $x = 0.034$ | $y = 0.000$ | 6.4             | 94.3                                    | 35.2                            | 2.00                             | -313.1                        | 538       |
|             | $y = 0.055$ | 6.1             | 106.1                                   | 39.7                            | 2.17                             | -338.0                        | 637       |
|             | $y = 0.110$ | 5.9             | 106.9                                   | 40.1                            | 2.18                             | -329.4                        | 701       |
|             | $y = 0.166$ | 5.8             | 108.8                                   | 40.9                            | 2.21                             | -329.6                        | 752       |
|             | $y = 0.195$ | 5.8             | 107.9                                   | 40.6                            | 2.20                             | -326.8                        | 770       |
|             | $y = 0.283$ | 5.3             | 105.2                                   | 39.7                            | 2.17                             | -291.2                        | 862       |
|             | $y = 0.303$ | 5.1             | 102.2                                   | 38.6                            | 2.13                             | -270.1                        | 876       |
|             | $y = 0.393$ | 3.3             | 102.2                                   | 38.8                            | 2.14                             | -176.1                        | 933       |

**Figure 4.** The dependence of the anisotropy field of  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$  on the Co and Ti contents.

The saturation magnetization  $M_s$  of the samples at 1.5 K was derived from the  $M-1/H$  plot of the free powdered particles of a sample by extrapolating  $1/H$  to zero on the basis of the data for the higher-field part. The values of the saturation magnetization of  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$  are listed in table 1. Figure 5 shows the dependence of the saturation magnetization on  $x$  and  $y$ . The saturation magnetization exhibits a maximum around  $y = 0.17$  for  $x = 0.011-0.034$ , which is similar to the observation for binary Fe-Co alloys and possibly indicative of a crossover



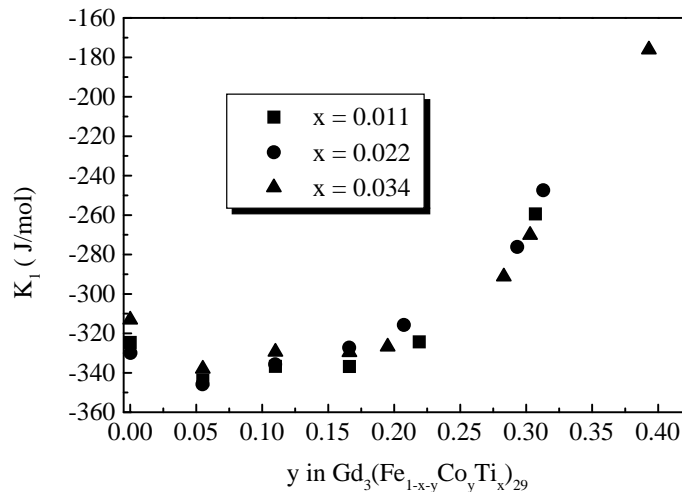
**Figure 5.** The dependence of the saturation magnetization of  $Gd_3(Fe_{1-x-y}Co_yTi_x)_{29}$  on the Co and Ti contents.

from weak to strong ferromagnetism. At a constant Co content, the saturation magnetization decreases with Ti content, which may be attributed to a dilution effect of nonmagnetic titanium and/or a change of environment around the magnetic atoms (Fe, Co).

For a compound with an easy-plane magnetocrystalline anisotropy, there exists a relation among the anisotropy field,  $H_a$ , the saturation magnetization,  $M_s$ , and the magnetocrystalline constant,  $K_1$ :

$$H_a = -2K_1/\mu_0 M_s.$$

From the data given in table 1,  $K_1$  can be estimated for  $Gd_3(Fe_{1-x-y}Co_yTi_x)_{29}$ . Figure 6 shows the dependence of  $K_1$  on  $x$  and  $y$  in  $Gd_3(Fe_{1-x-y}Co_yTi_x)_{29}$ .  $K_1$  increases with



**Figure 6.** The composition dependence for  $Gd_3(Fe_{1-x-y}Co_yTi_x)_{29}$  of the magnetocrystalline constant  $K_1$ .



Co content towards a positive value. Rapid increase of  $K_1$  occurs when  $y > 0.25$ . In other words, the substitution of Co for Fe does reduce the planar anisotropy of the parent compound  $\text{Gd}_3(\text{Fe}_{1-x}\text{Ti}_x)_{29}$  and tends to drive the compound from an easy-plane to an easy-axis magnetocrystalline anisotropy.

The magnetic moments per unit formula,  $\mu_s(1.5 \text{ K})$ , of  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$  are also listed in table 1. Assuming that gadolinium possesses the magnetic moment of a free trivalent ion, i.e.  $\mu_{\text{Gd}}(0 \text{ K}) = 7 \mu_B$ , and that the moment of the Gd sublattice couples antiferromagnetically with that of the (Fe, Co) sublattice, the moment per magnetic transition metal atom (Fe, Co) can be derived from  $\mu_s(0 \text{ K}) (\approx \mu_s(1.5 \text{ K}))$ :

$$\mu_{\text{Fe,Co}} = [\mu_s(0 \text{ K}) + 3\mu_{\text{Gd}}(0 \text{ K})]/29(1 - x).$$

The values of  $\mu_{\text{Fe,Co}}$  derived are listed in table 1. The composition dependences of  $\mu_s$  and  $\mu_{\text{Fe,Co}}$  are similar to that of  $M_s$ . However, it is intriguing that the substitution of Co for Fe affects the magnetic moment of the 3d atom only slightly in the composition range investigated and that  $\mu_{\text{Fe,Co}}$  is very close to the value for pure iron ( $=2.2 \mu_B$ ), although the effects of the substitution on the cell parameters, anisotropy field, magnetocrystalline constant and Curie temperature (see below) are substantial.

A typical thermomagnetic curve for  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$  is shown in figure 7. The values of the Curie temperature derived from the thermomagnetic analysis are listed in table 1. Figure 8 shows the composition dependence of the Curie temperature of  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$ . The Curie temperature increases almost linearly with the Co content. The ac susceptibility,  $\chi_{ac}$ , between 77 K and room temperature does not reveal any magnetic transition.

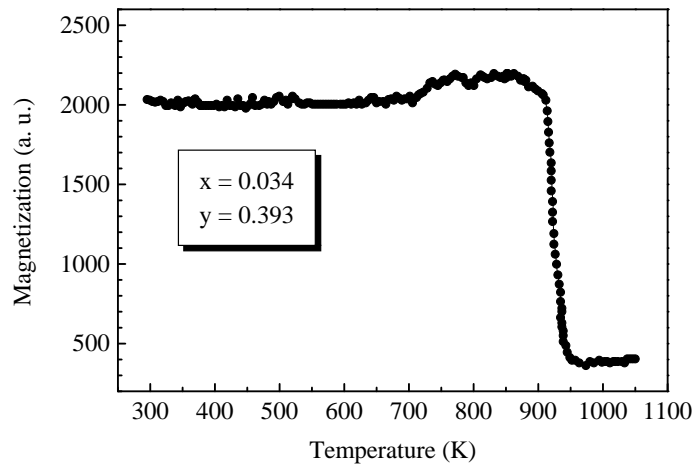


Figure 7. A typical thermomagnetic curve of  $\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$ .

#### 4. Summary

$\text{Gd}_3(\text{Fe}_{1-x-y}\text{Co}_y\text{Ti}_x)_{29}$  crystallizes in a monoclinic lattice. The degree of substitution of Co for Fe in the 3:29 phase increases with Ti content:  $x = 0.011$ ,  $0 \leq y \leq 0.307$ ;  $x = 0.022$ ,  $0 \leq y \leq 0.313$ ; and  $x = 0.034$ ,  $0 \leq y \leq 0.393$ . The cell parameters  $a$  and  $b$  are substantially decreased by the substitution of Co for Fe, but  $c$  is decreased slightly. The Curie temperature is increased almost linearly by the substitution of Co for Fe. The saturation

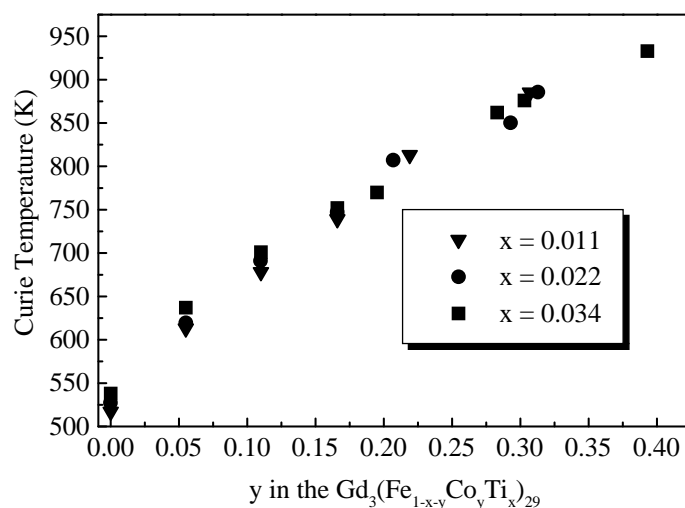


Figure 8. The composition dependence for  $Gd_3(Fe_{1-x-y}Co_yTi_x)_{29}$  of the Curie temperature.

magnetization of the compound first increases and then decreases as the Co content increases. The compound exhibits a planar magnetocrystalline anisotropy on the  $a$ - $b$  plane corresponding to the hexagonal  $CaCu_5$  structure. The substitution of Co for Fe decreases the anisotropy field and increases the magnetocrystalline constant, tending to drive the Fe-based 3:29 compound from an easy-plane to an easy-axis magnetocrystalline anisotropy.

### Acknowledgments

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